

## Material - DIN 1.4458

## **Standard Specification for Steel Castings for Pressure Purposes**

Group - Ferrous Stainless Steel Alloys

Sub Group - DIN 1.4458 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	Р%	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	19.000 - 22.000		
Molybdenum	Mo %	2.000 - 2.500		
Nickel	Ni %	26.000 - 30.000		
Copper	Cu %	2.000 max.	Mechanical Properties	
Nitrogen	N %	0.200 max.	Tensile Strength in Mpa	430 - 630
Iron	Fe %	Balance	Yield Strength in Mpa	190 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	60 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.4458	EN	European Union	Casting	
1.4458	DIN	Germany	Casting	
GX2NiCrMo28-20-2	UNI	Italy	Casting	
GX2NiCrMo28-20-2	DIN	Germany	Casting	
GX2NiCrMo28-20-2	AFNOR NF	France	Casting	
GX2NiCrMo28-20-2	EN	European Union	Casting	
GX2NiCrMo28-20-2	DIN	Germany	Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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